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### 3D printed conductive cellulosic structures



September 29, 2017, Ying Shao defended her doctoral thesis at University Grenoble Alpes prepared under the supervision of Davide Beneventi, CNRS Research Director, of Professor Didier Chaussy (Grenoble INP-Pagora / LGP2) and of Philippe Grosseau, Research Director (École des Mines, Saint-Étienne). She presented the results of her research work entitled *Use of lignocellulosic materials and 3D printing for the elaboration of conductive carbon structures*.

In this thesis, electrically conductive and mechanically resistant carbon structures were elaborated by 3D printing and subsequent pyrolysis using microfibrillated cellulose, lignosulfonate and cellulose powder (MFC/LS/CP) blends.

The processability of MFC/LS/CP slurries by 3D printing was examined by rheological tests in both steady flow and thixotropic modes. The printed MFC/LS/CP pastes were selfstanding, provided a high printing definition and were proved to be morphologically stable to air drying and the subsequent pyrolysis.

Pyrolysis at a slow rate (0.2°C/min) to a final temperature in the range of 400-1200°C was used to manufacture MFC/LS/CP carbons. The TGA/DTG was applied to monitor the thermal degradation of MFC/LS/CP materials in blends as well as in a separated form. The resulting carbons were further characterized in terms of morphology, microstructure and physical properties (such as density, electrical conductivity and mechanical strength). At 900°C, MFC/LS/CP carbons displayed a high electrical conductivity of 47.8 S/cm together with a low density of 0.74 g/cm<sup>3</sup> as well as an important porosity of 0.58. They also achieved an elastic modulus maximum of 6.62 GPa. Such interesting electrical and mechanical properties would lead to a promising application of MFC/LS/CP- derived biocarbons in energy storage devices as electrode materials in close future.

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